

SOUTH PRODUCTION NOTES

**November 25, 2014
3-11 Shift**

**BASF EMPLOYEES
33 Last Recordable
513 Last Lost Time**

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and Attach "Packaged By" label with your initials.

#1 MED / Si-1624:

Running- continue keep 5 bags ahead of Calciner. **We will run until the Hi Sil is out.**

Midnight shift: Continue on, running low on Hi Sil. Confirm with production team on Tuesday regarding how much remaining.

Day shift: Continued running. Last batch being run late in the shift.

Afternoon shift:

#1 RC / SI-1624:

Do not write on the bags anymore. These are finished bags that need to be shipped. If any bags are questionable, write it on a sheet of paper and put it in the label holder. Make sure to fill out an SAP sheet for the material coming off and Take Surface Areas per MOD. Starting to repack bags of material that are good. Some bags will need to be refired (list and order coming soon).

Midnight Shift: Continue. Disposition of repack bags will be provided by Kristen, possibly Tuesday

Day shift: Continued. Waiting for refire bag disposition.

Afternoon shift:

Exhaust to F1

#2 MED line / Cu-0860:

Continue. **Be sure to use wet mix on every batch.** Lot 486-487 is -in pass. In the powder room, use only bags without an X on them.

Do not use drum for barrel cleaning.

Midnight shift: Continue

Day Shift: Running second half of shift. Making sure wet mix is added. Auger locked up due to chiller not being on W.O.W. to have auger pressed out.

Afternoon Shift:

#2 RC/ Cu 0860:

Continue as feed available, Bladder on bag off station should be working now.

Midnight shift: Continue

Day Shift: Continued.

Afternoon Shift:

Exhaust to F1

#3 MED/ D-1708:

Continue to run.

Midnight shift: Continue

Day Shift: Down. Extruder is running out of control again. Waiting for an electrician. Working on late in shift.

Afternoon Shift:

#3 RC / D-1708:

Continue. Call out maintenance if repairs are needed. Monitor fines and advise John. Need to close fines drums and place in Red zone, write the weight on the board in control room and include on SAP Sheets

Midnight shift: Electrician replaced burner assembly #6, got calciner restarted early this morning. Will need a few hours into day shift to get up to temp, then start feeding again (probably around middle day shift Tuesday).

Day shift: Restarted the feed early and continued feeding.

Afternoon Shift:

Exhaust to CTO

#4 RC / D-5253:

Out of feed. Samples have been missing, Verify that you are sampling per MOD.

Midnight shift: Feed as material available. Hopper about half full + bag on National Dryer

Day Shift: Continued feeding hand to mouth. W.O.W. for an electrician on the National dryer(kicking out).

Afternoon Shift:

Exhaust to Trimer

#5 RC / Cu-3818:

Make sure to get your surface areas!

Roto-lock repaired- Keep an eye on the discharge end. Begin feeding the "refire" bags with painted "X" on them in Al Gel. These bags do not need to be remade...add them to current lot. More phibrotech material is on site.

Midnight Shift: Running most of shift

Day shift: Continued.
Afternoon shift:

Exhaust to 5A DC

#6 RC & Dryer / D-0756

Use Auto Sampler for bags. 32 oz and a 16 oz grab for every bag. Bag rack Raised to accommodate bags and keep from backing up chute. Screen Changed to 14 Mesh per John, Be Sure to Check Weigh all bags and fill out sheet by Scale,

Midnight shift: Electrician worked on temp controller and got calciner relit. Continue feeding buggies.

Day Shift: Continued. Slide gate under feed end for the fines drum was closed and material was all over the floor from backing up.

Afternoon shift:

Exhaust to Sly Scrubber

6 Tank /D-5253

Continue. Drain looked at by Schirmer and Lucas- not fixed yet

Midnight Shift: Tank is showing approx. 12%

Day Shift: Monitored.

Afternoon shift:

New Pfaudler / D 5253

Gear have been fixed and Pfauder is operational. Vacuum and Pipe should be repaired by Saturday Afternoon.

Drum set up for drainage- see revised batch sheet.

Midnight shift: Mad batch middle of midnight shift.

Day shift: Batch attempting to be made. Solution is pumping slow. Justin notified. Possible nozzle pluggage.

Afternoon Shift:

7 Tank AMT

No activity yet. Tank will not be needed until late December...will try to get cleaning instructions soon.

Midnight Shift: NA...tank has a lot of residue on bottom...will need cleaned

Day Shift: NA

Afternoon shift: NA

Old Pfaudler / D-0756:

Running. Continue to run to keep up with #6 Dryer/Calciner

Midnight Shift: Continue. Batch made early in shift and dropped to hopper.

Day Shift: Batch being made on the second half of shift.

Afternoon shift:

National Dryer: D-5253

Use blue totes to empty Pfaudler, and ONLY - **Use one buggy!!**

Midnight Shift: Continue

Day shift: Maintenance hoping to work on late in shift. Cannot keep lit.

Afternoon Shift:

PK Blender/AI 3915:

Continue as manpower is available. New Screener is running. Be sure to only screen 1 batch ahead of what you are making in the PK. We cannot let the screened sterotex/graphite sit. It causes havoc on the Horne machines.

Midnight Shift: No activity...PK IS loaded but lid needs repaired first (W.O.W.)

Day shift: Ran second half of the shift.

Afternoon shift:

Abbe Blender / 5206 Done

Done for a while. Area Cleaned and Contractors finished with Sprinkler work

Midnight shift: NA

Day shift: NA

Afternoon shift: NA

Tower 3/ Cu 0860:

Running

Midnight Shift: Should be done day shift, but will be waiting on N2 line space (probably afternoon shift)

Day shift: Still waiting on line space.

Afternoon shift:

Tower 6 / Cu 0860:

Running

Midnight Shift: Continue

Day shift: Loaded and running. Another 20 hours.

Afternoon shift:

North Screener / Cu-0860:

Change to Cu-0860. Keep running

Midnight shift: Continue

Day shift: Continued.

Afternoon shift:

South Screener / Cu-0860:

Change to Cu-0860. Keep running

Midnight shift: Continue

Day shift: Continued.

Afternoon Shift:

#2662 (west) Pill Machine / AI-3915 T 5/32:

Running, when able.

Midnight shift: Running good, but will be down for day shift (DL Page work)

Day Shift: Down. Page working on improvements.

Afternoon shift:

#2664 (east) Pill Machine / AI-3915 T 5/32:

Running, when able.

Midnight shift: Running good, but will be down for day shift (DL Page)

Day Shift: Down. Page working on improvements.

Afternoon shift:

TK #2 / V 2010 P :

BI Mill has several work orders submitted for bearing replacement and new slide gate and drop chute on DC. WOW's by Grodecki

Midnight shift: Continue

Day Shift: Continued.

Afternoon shift:

TK #4 / Cu 0203:

Continue to load. The first two lots of the 0248 material are good to load (lot 108 and 109). WOW for Dust collector. Should be done loading sometime Tuesday Afternoon

Midnight shift: Continue, should be done loading today (late day/early afternoon). Engineers will advise plan for next product (back to cu 0540) and sagger change out.

Day Shift: Unloading.

Afternoon shift:

Harrop Kiln / AI 3920:

AI 3920 - 90 min Cart

Midnight shift: Continue

Day Shift: Continued.

Afternoon shift:

Building 27 Belt Filter / Cu 6081:

Hold for the weekend— Please fill bags to 1200# and ensure bags are clean of powder on the outside of them and the pallets as they have to be transported down the street.

Midnight shift: Hold

Day shift: Hold. No manpower.
Afternoon Shift:

Priorities:

These items should all be considered urgent will require call outs for maintenance issues and/or processing issues.

- 1) #3 MED/#3RC/CTO
- 2) West Pfaudler/National Dryer#4RC/Trimer
- 3) Reduction Towers
- 4) Reduction Tower Screeners
- 5) #1 Line
- 6) Milling V-2046 P
- 7) #2 Tunnel Kiln
- 8) #5 RC
- 9) #2 Line/#2RC
- 10) East Pfaudler/HC-11 Dryer/#6 RC
- 11) Horne Tabletting
- 12) South Precip
- 13) Tunnel Kiln Area - Touch up paint on Cu-0860 ERL green drums